



CO-PIPE PRODUCTS, INC.

20501 Goddard Road, Taylor, MI 48180

Tel: (734) 287-1000, (800) 521-3514

Fax: (734) 287-8132

www.copipe.com

REINFORCED CONCRETE PIPE - ASTM - C76 - PREMIUM JOINT SELF LUBRICATING GASKETS

SIZE (in)	SIZE (mm)	WEIGHT PER PIECE (lb)	WEIGHT PER FOOT (lb/ft)
12"	300	1229	150
15"	375	1635	199
18"	450	2076	253
21"	525	2520	307
24"	600	3121	381
27"	675	3665	447
30"	750	4160	507
36"	900	5480	668
42"	1050	6520	815
48"	1200	8260	1033
54"	1350	10100	1263
60"	1500	11840	1480
66"	1650	14380	1798
72"	1800	15060	1883
78"	1950	17560	2195
84"	2100	20080	2510
90"	2250	23200	2900
96"	2400	25280	3160
102"	2550	27848	3480
108"	2700	30928	3866

Please call for pricing.
We look forward to working
with you on your next project!



PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE. CO-PIPE PRODUCTS, INC. CURRENT TERMS AND CONDITIONS AND SAFETY HANDLING SHEETS SHALL APPLY AT ALL TIMES. PRICING OUTLINED ABOVE IS FOR GENERAL QUOTING PURPOSES. ADDITIONAL DISCOUNTS MAY APPLY ON A JOB-TO-JOB BASIS, PLEASE CALL FOR FURTHER PRICING.



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MANHOLE TEE'S

SIZE AND RISE
42" x 48"
48" x 48"
54" x 48"
60" x 48"
66" x 48"
72" x 48"
78" x 48"
84" x 48"
90" x 48"
96" x 48"

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We look forward to working together on your next project!



ALL PRICES INCLUDE 8' 0" OF LAY LENGTH

BENDS

SIZE
12"
15"
18"
21"
24"
27"
30"
36"
42"
48"
54"
60"
66"
72"

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ALL PRICES INCLUDE 8' 0" OF LAY LENGTH

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FLARED END SECTIONS

SIZE	MALE WEIGHT	FEMALE WEIGHT (lb)
12" x 6'	500	640
15" x 6'	920	1000
18" x 6'	1180	1320
21" x 6'	1280	1570
24" x 6'	1680	1820
27" x 6'	2050	2240
30" x 6'	2380	2660
36" x 8'	4240	4820
42" x 8'	5820	5820
48" x 8'	6920	6920
54" x 8'	8880	8880
60" x 8'	10680	10680
72" x 8'	14500	14500

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END SECTION GRATES

SIZE
12"
15"
18"
21"
24"
27"
30"
36"
42"
48"
54"
60"
72"

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PREMIUMS

DESCRIPTION	UNIT
AIR TEST	PER PIECE
JACKING PIPE	PER PIECE
WAYNE COUNTY TEST	PER PIECE
ASPHALT COATING	PER PIECE

MISCELLANEOUS MATERIAL

DESCRIPTION	SIZE	ADDITIONAL INFO	UNIT
ADJUSTMENT/GRADE RING	2"	C/W 36" O-RING GASKET	EACH
ADJUSTMENT/GRADE RING	3"	C/W 36" O-RING GASKET	EACH
ADJUSTMENT/GRADE RING	4"	C/W 36" O-RING GASKET	EACH
ADJUSTMENT/GRADE RING	6"	C/W 36" O-RING GASKET	EACH
O-RING GASKET	36"		EACH
BOLT DOWN COVER KIT			PER KIT
KIT INCLUDES:			
4 - PLASTICE INSERT	5/8"	CAST INTO PRODUCT	
1 - 36" O-RING GASKET	1"		
SPACER KIT			PER KIT
KIT INCLUDES:			
4 - RODS (ANY LENGTH)	5/8"		
4 - STEEL NUT	5/8"		
4 - STEEL WASHER	5/8"		
4 - NEOPRENE WASHER	5/8"		
BUBBLER PIPE AND CAP	1/2"	CAST INTO PRODUCT	PER MH
3 STAGE CORED OPENING	4"		EACH
	6"		EACH
	8"		EACH
	10"		EACH
	12"		EACH
SCRIBED OPENINGS		\$60.00 MINIMUM	PER INCH
CUSTOM HATCH HOLE		CAST IN PLACE	EACH
DETROIT WIDE MANHOLE STEPS		PREMIUM	PER FOOT
SWIFT LIFT LIFTING EYE	2 TON		EACH
	4 TON		EACH
	8 TON		EACH
BOOTED OFFSET HOLE		STRUCTURES LARGER THAN 72"	

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KOR-N-SEAL FLEXIBLE CONNECTORS

PIPE OD (in)	PIPE ID (in)					HOLE DIA. (in)	BOOT NUMBER	BAND NUMBER
	CONC. PIPE	PVC PIPE	TRUSS PIPE	CLAY PIPE	D.I. PIPE			
4.20		4	4			7	S106-7	I-80
4.80					4	7	S106-7S	I-128
5.00				4		8	S106-8S	I-128
6.30		6	6			12	S106-12B	I-128
6.90					6	12	S106-12B	I-128
7.50				6		12	S106-12A	I-180
8.40		8				12	S106-12A	I-180
9.10					8	12	S106-12	I-180
9.40			8			12	S106-12	I-180
9.90				8		16	S106-16B	I-190
10.50		10				16	S106-16B	I-190
11.10					10	16	S106-16B	I-190
11.80			10			16	S106-16A	I-218
12.10				10		16	S106-16A	I-218
12.50		12				16	S106-16A	I-218
13.20					12	16	S106-16	I-242
14.10			12			16	S106-16	I-242
14.60				12		20	S106-20B	I-306
15.30		15			14	20	S106-20B	I-306
17.40					16	20	S106-20	I-306
17.50	12					20	S106-20	I-306
17.70			15			20	S106-20	I-306
18.20				15		22	S106-22	I-318
18.70		18				22	S106-22	I-318
19.50					18	24	S206-24A	4-I-180
21.00	15					24	S106-24	I-348
21.60					20	24	S206-24L	4-I-180
21.90				18		26	S206-26	4-I-190
22.00		21				26	S206-26	4-I-190
24.50	18					28	S206-28	4-I-218
24.80		24				28	S206-28	4-I-218
25.80					24	30	S206-30	4-I-218
25.90				21		30	S206-30	4-I-218
28.00	21	27				32	S206-32	4-I-242
29.20				24		32	S206-32L	4-I-242
31.50	24					34	S206-34L	4-I-258
32.00					30	36	S206-36	4-I-282
35.00	27					38	S206-38	4-I-282
38.30					36	42	S206-42	4-I-318
38.50	30					42	S206-42	4-I-318
44.50					42	48	S206-48	6-I-242
45.50	36					48	S206-48L	6-I-258

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PRECAST REINFORCED CONCRETE MANHOLES - ASTM C478 SELF LUBRICATING GASKETS

SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
24"	SUMP W/ 6" WALL	2' 0"	2120
24"	INTEGRAL BASE AND RISER	3' 2"	2195
	SPECIAL INLET C/W	4' 0"	2540
	20" OPENING	5' 0"	3120
24"	DETROIT CATCHBASIN	3' 0"	1290
	W/ 3" WALL	4' 0"	1720
		5' 0"	2150

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
36"	SUMP W/ 6" WALL	2' 0"	3200

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
48"	SUMP W/ 6" WALL	2' 0"	4260
48"	SUMP W/ 8" WALL	2' 0"	4650
48"	ID JOINTED BASE SLAB	8"	1730
48"	INTEGRAL BASE AND RISER	2' 8"	4090
		4' 0"	5200
		5' 4"	6261
48"	PRECAST FLOW CHANNEL		
48"	RISER SECTION	1' 4"	1165
		2' 8"	2366
		4' 0"	3486
		5' 4"	4680
48"	ID JOINTED COVER	12"	1690
48"	ID ECCENTRIC CONE	1' 4"	1463
		2' 0"	1860
		2' 8"	2490
48"	ID ECCENTRIC CONE W/ UNDERDRAIN HOLE	2' 0"	1860
		2' 8"	2490
48"	CONCENTRIC CONE	2' 0"	1870

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
60"	SUMP W/ 8" WALL	2' 0"	8000
60"	ID JOINTED BASE SLAB	12"	4050
60"	INTEGRAL BASE AND RISER	3' 0"	6340
		5' 4"	9920
		8' 0"	13320
60"	PRECAST FLOW CHANNEL		
60"	RISER SECTION	1' 4"	1820
		2' 8"	3660
		4' 0"	5180
		5' 4"	6902
		8' 0"	10360
60" to 48"	ID ECCENTRIC ADAPTER	2' 8"	4040
60"	ID JOINTED COVER	17"	4020

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
72"	SUMP W/ 8" WALL	2' 0"	10500
72"	ID JOINTED BASE SLAB	12"	5797
72"	INTEGRAL BASE AND RISER	3' 0"	8920
		5' 4"	14060
		8'	18880
72"	PRECAST FLOW CHANNEL		
72"	RISER SECTION	1' 4"	2495
		2' 8"	4815
		4' 0"	7240
		5' 4"	9647
		8' 0"	14480
72" to 48"	ID ECCENTRIC ADAPTER	2' 8"	4395
72"	ID JOINTED COVER	17"	5828

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
84"	ID JOINTED BASE SLAB	12"	8000
84"	RISER SECTION	2' 8"	6732
		4' 0"	10040
		5' 4"	13387
		8' 0"	20080
84" to 48"	TRANSITION RISER	2' 8"	6325
84"	ID JOINTED COVER	17"	10500

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
96"	ID JOINTED BASE SLAB	12"	10182
96"	RISER SECTION	2' 8"	8220
		4' 0"	12360
		5' 4"	16470
		8' 0"	24240
96" to 48"	TRANSITION RISER	2' 8"	9305
96"	ID JOINTED COVER	17"	10775

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
114"	ID JOINTED BASE SLAB	12"	15400
114"	RISER SECTION	2' 8"	11504
		4' 0"	17257
		5' 4"	23008
		8' 0"	34512
114" to 48"	TRANSITION RISER	2' 8"	14660
114"	ID JOINTED COVER	17"	15100

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
120"	ID JOINTED BASE SLAB	12"	18199
120"	RISER SECTION	2' 8"	12619
		4' 0"	18928
		5' 4"	25237
		8' 0"	37856
120" to 48"	TRANSITION RISER	2' 8"	16005
120"	ID JOINTED COVER	17"	179012

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PRECAST REINFORCED CONCRETE MANHOLES - ASTM C478 SELF LUBRICATING GASKETS

SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
120"	ID JOINTED BASE SLAB	12"	18199
120"	RISER SECTION	2' 8"	12619
		4' 0"	18928
		5' 4"	25237
		8' 0"	37856
120" to 48"	TRANSITION RISER	2' 8"	16005
120"	ID JOINTED COVER	17"	179012

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SIZE (in)	DESCRIPTION	HEIGHT (ft-in)	APPROX. WEIGHT (lbs/pc)
144"	ID JOINTED BASE SLAB	12"	23210
144"	RISER SECTION	2' 8"	17248
		4' 0"	25812
		5' 4"	34490
		8' 0"	51744
144" to 48"	TRANSITION RISER	2' 8"	17805
144"	ID JOINTED COVER	17"	22905

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PRECAST FLAT COVERS AND BASES - ASTM C478

SIZE (in)
36" x 6"
48" x 8"
60" x 8"
72" x 8"
84" x 8"
96" x 8"
96" x 9"
108" x 8"
108" x 10"
120" x 8"
120" x 10"
132" x 10"
154" x 10"

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WAYNE COUNTY "D" BASES AND COVERS

SIZE (in)
48" x 9"
72" x 9"
84" x 9"
96" x 9"
96" x 10"
108" x 9"
108" x 11"
120" x 9"
120" x 12"

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60" STANDARD CONCENTRIC GATEWELL

QTY	SIZE	DESCRIPTION
1	84" x 8"	GROOVED BASE SLAB
1	60" x 2' 8"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	60" x 26" x 3' 0"	CONCENTRIC CONE
		TOTAL
		ADDITIONAL CHARGE FOR TAPPING OPENING
		<i>TOTAL C/W TAPPING</i>

72" STANDARD CONCENTRIC GATEWELL

QTY	SIZE	DESCRIPTION
1	96" x 8"	GROOVED BASE SLAB
1	72" x 3' 4"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	72" x 26" x 3' 0"	CONCENTRIC CONE
		TOTAL
		ADDITIONAL CHARGE FOR TAPPING OPENING
		<i>TOTAL C/W TAPPING</i>

60" STANDARD ECCENTRIC GATEWELL

QTY	SIZE	DESCRIPTION
1	84" x 8"	GROOVED BASE SLAB
1	60" x 2' 8"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	60" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
		TOTAL
		ADDITIONAL CHARGE FOR TAPPING OPENING
		<i>TOTAL C/W TAPPING</i>

72" STANDARD ECCENTRIC GATEWELL

QTY	SIZE	DESCRIPTION
1	96" x 8"	GROOVED BASE SLAB
1	72" x 3' 4"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	72" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
		TOTAL
		ADDITIONAL CHARGE FOR TAPPING OPENING
		<i>TOTAL C/W TAPPING</i>

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60" OAKLAND COUNTY GATEWELL

QTY	SIZE	DESCRIPTION
1	60" x 3' 0"	INTEGRAL BASE AND RISER
1	60" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
1		BOLT DOWN COVER KIT
1	6"	ADJUSTMENT/GRADE RING
1		SPACER KIT
2	8" *	BOOTED OPENINGS

72" OAKLAND COUNTY GATEWELL

QTY	SIZE	DESCRIPTION
1	72" x 3' 0"	INTEGRAL BASE AND RISER
1	72" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
1		BOLT DOWN COVER KIT
1	6"	ADJUSTMENT/GRADE RING
1		SPACER KIT
2	12" *	BOOTED OPENINGS

*** ADDITIONAL SIZES OF BOOTED OPENINGS AVAILABLE UPON REQUEST ***

60" OAKLAND COUNTY TAPPING GATEWELL

QTY	SIZE	DESCRIPTION
1	84" x 8"	GROOVED BASE SLAB
1	60" x 2' 8"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	60" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
1		BOLT DOWN COVER KIT
	6"	ADJUSTMENT/GRADE RING
		SPACER KIT
		ADDITIONAL CHARGE FOR TAPPING OPENING

72" OAKLAND COUNTY TAPPING GATEWELL

QTY	SIZE	DESCRIPTION
1	96" x 8"	GROOVED BASE SLAB
1	72" x 3' 4"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	72" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48"	ID JOINTED COVER
1		BOLT DOWN COVER KIT
1	6"	ADJUSTMENT/GRADE RING
1		SPACER KIT
		ADDITIONAL CHARGE FOR TAPPING OPENING

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60" PITTSFIELD TOWNSHIP GATEWELL

QTY	SIZE	DESCRIPTION
1	60" x 3' 0"	INTEGRAL BASE AND RISER
1	60" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48" x 26" x 1' 4"	ID ECCENTRIC CONE
2	8" *	BOOTED OPENINGS

72" PITTSFIELD TOWNSHIP GATEWELL

QTY	SIZE	DESCRIPTION
1	72" x 3' 0"	INTEGRAL BASE AND RISER
1	72" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48" x 26" x 1' 4"	ID ECCENTRIC CONE
2	12" *	BOOTED OPENINGS

*** ADDITIONAL SIZES OF BOOTED OPENINGS AVAILABLE UPON REQUEST ***

60" PITTSFIELD TOWNSHIP TAPPING GATEWELL

QTY	SIZE	DESCRIPTION
1	84" x 8"	GROOVED BASE SLAB
1	60" x 2' 8"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	60" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48" x 26" x 1' 4"	ID ECCENTRIC CONE
1		ADDITIONAL CHARGE FOR TAPPING OPENING

72" PITTSFIELD TOWNSHIP TAPPING GATEWELL

QTY	SIZE	DESCRIPTION
1	96" x 8"	GROOVED BASE SLAB
1	72" x 3' 4"	RISER SECTION C/W 2 DOGHOUSE OPENINGS
1	72" x 48" x 2' 8"	ECCENTRIC ADAPTER
1	48" x 26" x 1' 4"	ID ECCENTRIC CONE
1		ADDITIONAL CHARGE FOR TAPPING OPENING

*** 4" LETTERS STENCILED ON ALL COMPONENTS ***

PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE. CO-PIPE PRODUCTS, INC. CURRENT TERMS AND CONDITIONS AND SAFETY HANDLING SHEETS SHALL APPLY AT ALL TIMES. PRICING OUTLINED ABOVE IS FOR GENERAL QUOTING PURPOSES. ADDITIONAL DISCOUNTS MAY APPLY ON A JOB-TO-JOB BASIS, PLEASE CALL FOR FURTHER PRICING.



CO-PIPE PRODUCTS, INC.

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BOX CULVERT UNITS WITH GASKETED JOINT - ASTM C789

SIZE RISE X SPAN (ft)	WALL THICKNESS (in)	APPROX. WEIGHT (lbs/ft)	APPROX. WEIGHT (lbs)	DESIGN EARTH COVER (ft)	NO. OF ANCHORS	SWIFT LIFT
6 X 3	8	2,367	18,933	1.98 to 18.04	4	4 TONNE
6 X 4	8	2,567	20,533	1.98 to 18.04	4	4 TONNE
8 X 4	8	2,967	23,733	1.98 to 11.80	4	4 TONNE
8 X 5	8	3,167	25,333	1.98 to 11.80	4	4 TONNE
8 X 6	8	3,367	26,933	1.98 to 11.80	4 + 2	4 TONNE
10 X 5	10	4,467	35,733	1.98 to 11.80	4 + 2	8 TONNE
10 X 6	10	4,717	37,733	1.98 to 11.80	4 + 2	8 TONNE
10 X 7	10	4,967	39,733	1.98 to 11.80	4 + 2	8 TONNE
10 X 8	10	5,217	41,733	1.98 to 11.80	4 + 2	8 TONNE

BOX CULVERT UNITS WITH GASKETED JOINT - ASTM C850

SIZE RISE X SPAN (ft)	WALL THICKNESS (in)	APPROX. WEIGHT (lbs/ft)	APPROX. WEIGHT (lbs)	DESIGN EARTH COVER (ft)	NO. OF ANCHORS	SWIFT LIFT
6 X 3	8	2,367	18,933	0 to 1.97 & 18.05 to 26.25	4 + 2	4 TONNE
6 X 4	8	2,567	20,533	0 to 1.97 & 18.05 to 26.25	4 + 2	4 TONNE
8 X 4	8	2,967	23,733	0 to 1.97 & 11.81 to 19.67	4 + 2	4 TONNE
8 X 5	8	3,167	25,333	0 to 1.97 & 11.81 to 16.41	4 + 2	4 TONNE
8 X 6	8	3,367	26,933	0 to 1.97 & 11.81 to 16.41	4 + 2	4 TONNE
10 X 5	10	4,467	35,733	0 to 1.97 & 11.81 to 16.41	4 + 2	8 TONNE
10 X 6	10	4,717	37,733	0 to 1.97 & 11.81 to 16.41	4 + 2	8 TONNE
10 X 7	10	4,967	39,733	0 to 1.97 & 11.81 to 16.41	4 + 2	8 TONNE
10 X 8	10	5,217	41,733	0 to 1.97 & 11.81 to 16.41	4 + 2	8 TONNE

FOR SIZES AND DESIGN COVER OTHER THAN SHOWN ABOVE, CONTACT OUR ENGINEERING DEPARTMENT. 6X3 THRU 12X12

PLEASE CONTACT OUR ENGINEERING DEPARTMENT FOR PRICING. CO-PIPE PRODUCTS, INC. CURRENT TERMS AND CONDITIONS AND SAFETY HANDLING SHEETS SHALL APPLY AT ALL TIMES.